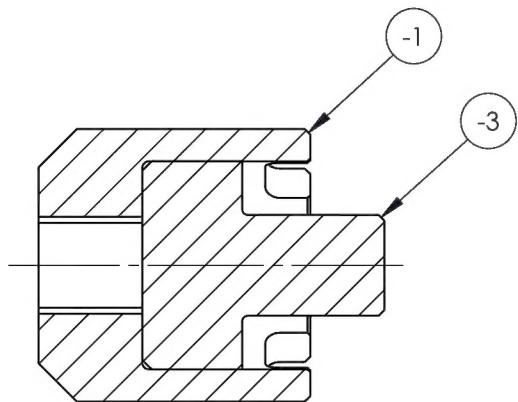
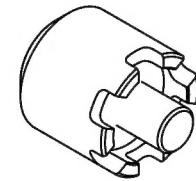
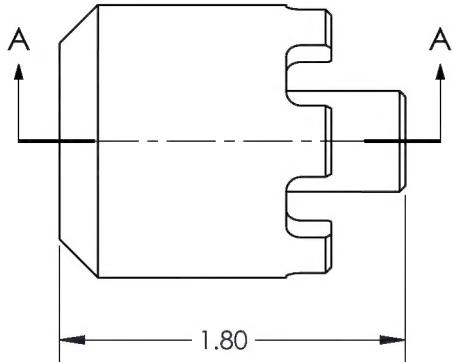


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REVISIONS							
REV	ECR	DESCRIPTION			DATE	INITIAL	APPROVED
A		-1 MOVE TO SEPARATE SHEET, ADDED DIM. R.035 MAX., CH'D DIM WAS .500 +.005-.000 IS LIMITS .503 TO .508, WAS Ø1.083 P.F. -3 IS LIMITS Ø1.0830 TO 1.0838, CH'D NOTE WAS ENGRAVE T/N, S/N, & MADE IN USA TO FIT IS ENGRAVE T/N, S/N, MADE IN USA -3 MOVED TO SEPARATE SHEET, CH'D DIM. WAS Ø1.083 P.F. -1 IS LIMITS Ø1.0844 TO 1.0849.			2/11/14	DPD	RJC
1	15-0111	CH'D TOOL NAME WAS WRENCH ROTATING STAR REPLACEMENT IS WRENCH M27, ADDED DIM 1.80 TO ASSEMBLED TOOL. -1 CH'D DIM WAS .787 IS .88, ADDED 12X R.08. -3 CH'D MATERIAL WAS 6061 IS 4140/4142 Q&T, CH'D FINISH WAS CLEAR ANODIZE IS YELLOW ZINC, CH'D DESCRIPTION WAS CENTER IS PIN, CH'D CHAMFER WAS .09 X 45° IS .05 X 45°, CH'D DIM WAS .714 IS .740, WAS 1.189 IS 1.26, WAS Ø.527 +.000-.002 IS Ø.525.			5/16/15	RJC	JAG



SECTION A-A

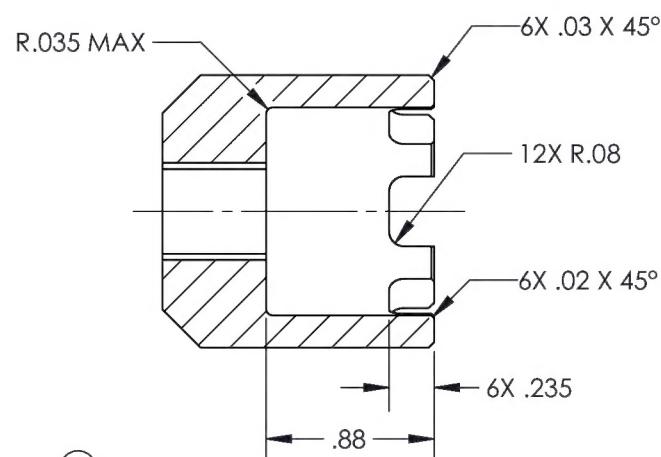
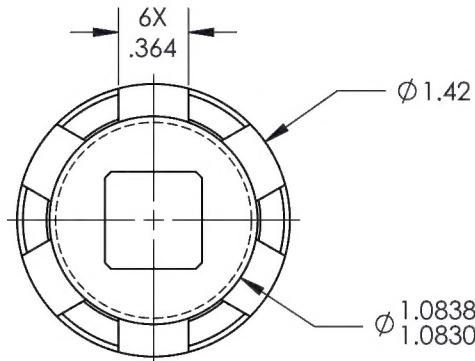
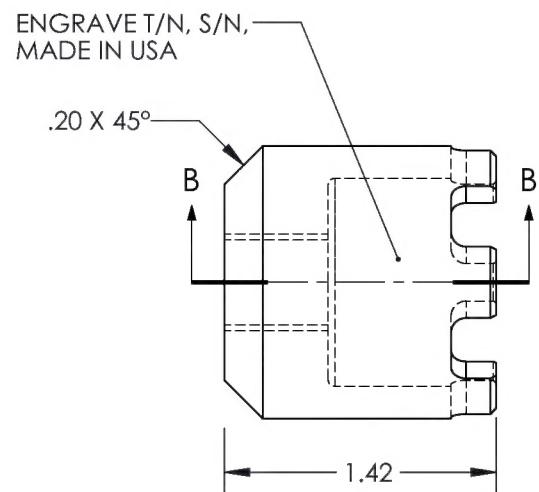
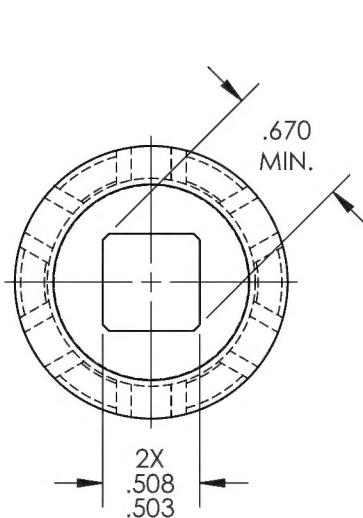
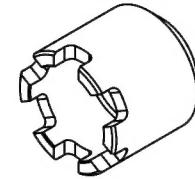
NOTE:
 1. REF. EUROCOPTER T/N: 350A93-3806-00.
 2. NSN: 5120-14-401-5637.

DART AEROSPACE	
TITLE	
DWG NO.	
RBE350A93-3806-00	
REV	1
MAT'L	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .005 FRACTIONS ± 1/8	
.XX ± .01 ANGLES ± 5°	
.X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SPEC	
USED ON MODEL	
AS350	
SCALE	1:1
DATE	3/12/2015
SHEET 1 OF 3	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	SOCKET	4140 Q&T / 4142 Q&T		2
			-3	1	PIN	4140 Q&T / 4142 Q&T		3

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
A		-1 MOVE TO SEPARATE SHEET, ADDED DIM. R.035 MAX., CH'D DIM WAS .500 +.005-.000 IS LIMITS .503 TO .508, WAS Ø1.083 P.F. -3 IS LIMITS Ø1.0830 TO 1.0838, CH'D NOTE WAS ENGRAVE T/N, S/N, & MADE IN USA TO FIT IS ENGRAVE T/N, S/N, MADE IN USA.	2/11/14	DPD	RJC
1	15-0111	-1 CH'D DIM WAS .787 IS .88, ADDED 12X R.08.	5/16/15	RJC	JAG



(1)
SOCKET

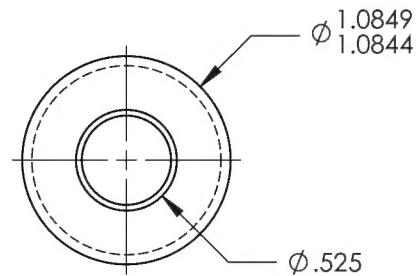
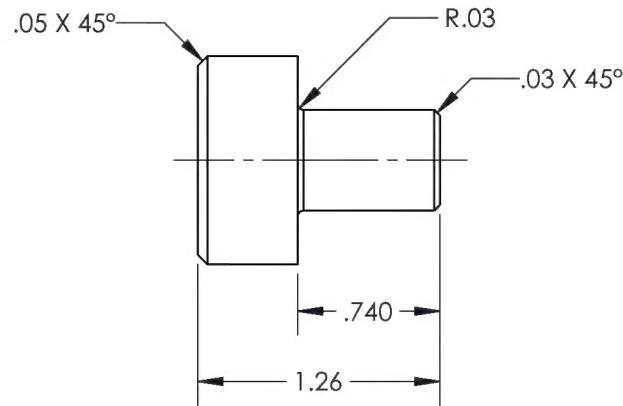
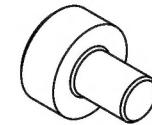
SECTION B-B

DART AEROSPACE	
TITLE	
WRENCH M27	
DWG NO.	RBE350A93-3806-00-1
MAT'L	4140 Q&T / 4142 Q&T
DRAWN BY:	CLOUGH
APPROVED	<i>J Gilbert</i>
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .005	FRACTIONS ± 1/8
.XX ± .01	ANGLES ± 5°
.X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
USED ON MODEL	AS350
SCALE	1:1
DATE	3/12/2015
SHEET 2 OF 3	

REV
1

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
A		-3 MOVED TO SEPARATE SHEET, CH'D DIM. WAS $\varnothing 1.083$ P.F. -1 IS LIMITS $\varnothing 1.0844$ TO 1.0849 .	2/11/14	DPD	RJC
1	15-0111	-3 CH'D MATERIAL WAS 6061 IS 4140/4142 Q&T, CH'D FINISH WAS CLEAR ANODIZE IS YELLOW ZINC, CH'D DESCRIPTION WAS CENTER IS PIN, CH'D CHAMFER WAS $.09 \times 45^\circ$ IS $.05 \times 45^\circ$, CH'D DIM WAS $.714$ IS $.740$, WAS 1.189 IS 1.26 , WAS $\varnothing .527$ $+.000$ -. $.002$ IS $\varnothing .525$.	5/16/15	RJC	JAG



(-3)

PIN

DART AEROSPACE	
TITLE	
WRENCH M27	
DWG NO.	RBE350A93-3806-00-3
MAT'L	4140 Q&T / 4142 Q&T
DRAWN BY:	CLOUGH
APPROVED	<i>J Gilbert</i>
UNLESS OTHERWISE SPECIFIED	FRACTIONS $\pm 1/8$
DIMENSIONS ARE IN INCHES	ANGLES $\pm 5^\circ$
.XXX $\pm .005$	HEAT TREAT
.XX $\pm .01$	FINISH
.X $\pm .1$	YELLOW ZINC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
USED ON MODEL AS350	
SCALE	1:1
DATE	3/12/2015
SHEET 3 OF 3	